Maintenance (With out AEC)

Head module (Rubber O ring Replacement) - 1

- Spindle motor
- High-pressure (carbide) nozzle
- Bracket for nozzle fixing
- Bracket for nozzle fixing
- Bolts for shaft fixing
- Spindle gear
- Timing belt (76XL)
- Gear box
- Ceramic washers (3 PCS)
- O ring (P3, P7)
- Spindle shaft
- Bearing (No. 6002)
- Angular bearing (No. 7002)
- Bearing (No. 6804)
- Spindle bearing housing
- Bearing housing

picture 4-25

www.yougar.com
Maintenance (Without AEC)

Head module (Spindle Bearing Replacement) - Spindle Assembly 01
Maintenance
(Without AEC)

Head module (Spindle Bearing Replacement) - Spindle Assembly 02

YOUGAR M&T INC.
::: YGS Small Hole Drilling EDM Machine :::

www.yougar.com
Head module (Spindle Bearing Replacement) - Spindle Assembly 03

Neuron Bearing

(9P25A20S, SMC)

Thrust Bearing
(S1105, BWC)